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A closed-form solution for natural frequencies of thin-walled cylinders with clamped edges



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ABSTRACT

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Keywords: Circular cylindrical shell Natural frequencies Free vibrations Hamilton's principle This paper presents an approximate closed-form solution for the free-vibration problem of thin-walled clamped–clamped cylinders. The used indefinite equations of motion are classic. They derive from Reissner's version of Love's theory, properly modified with Donnell's assumptions, but an innovative approach has been used to find the equations of natural frequencies, based on a solving technique similar to Rayleigh's method, on the Hamilton's principle and on a proper constructions of the eigenfuctions.

Thanks to the used approach, given the geometric and mechanical characteristics of the cylinder, the model provides the natural frequencies via a sequence of explicit algebraic equations; no complex numerical resolution, no iterative computation, no convergence analysis is needed.

The predictability of the model was checked both against FEM analysis results and versus experimental and numerical data of literature. These comparisons showed that the maximum error respect to the exact solutions is less than 10% for all the comparable mode shapes and less than 5%, on the safe side, respect to the experimental data for the lowest natural frequency.

There are no other models in the literature which are both accurate and easy to use. The accurate models require complex numerical techniques while the analytical models are not accurate enough. Therefore the advantage of this novel model respect to the others consists in a best balance between simplicity and accuracy; it is an ideal tool for engineers who design such shells structures.

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1. Introduction

Structural elements similar to thin-walled cylinders are widely used in several engineering fields; for example, cylindrical shelllike structures exist in pipelines, submarine hulls, aircraft fuselages and missiles. During mechanical processing needed for their manufacture or during their normal use, these elements are often stressed by time-varying forces; consequently, there is a need to characterize the vibratory behaviour to optimise the design and the production process.

The present paper is composed of five sections and an appendix. This section provides a short historical review of the numerical and analytical models of free vibrations of thin elastic shells. Section 2 presents the differential equations of motion. In Section 3 and in Appendix the mathematical basis of the present model is outlined, and the key equations are derived. A detailed analysis of the results, together with several comparisons with other models

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and experimental data, is presented in Section 4, followed by conclusions in Section 5.

In the literature, there are several theories with various assumptions and simplifications about the vibrations of thin elastic shells; these theories typically are based on Love's indefinite equilibrium equations derived at the end of 19th century [1]. The research on this topic intensified during the 1960 s and 1970 s [2] and was further developed in the last two decades [3,4]. Over the years, linear models valid for small deformations were developed, along with non-linear models [5] also valid for large deformations.

In particular, the natural vibrations of thin-walled circular cylindrical shells were extensively analysed both from a theoretical point of view [6-13] and from an experimental point of view [6,7,11]; a recently published study aimed to adapt the classical theories to new applications based on carbon nanotubes [14]. However, due to the complexity of the problem, the exact solution of indefinite equations of motion only exists for circular cylindrical shells with two opposite shear diaphragm edges [12]. With other boundary conditions, the integration of these equations is generally performed with the aid of numerical methods; only in a few cases the solution has been found analytically, thanks to the introduction of special simplifying assumptions, but to the

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х

longitudinal unit vector [m]

Nomenclature

		х	longitudinal coordinate [m]
a	mean radius of the cylinder [m]	Х	dimensionless longitudinal coordinate
A	amplitudes of the displacement functions [m]	α	model dimensionless parameter (see Eq. (26))
D	bending rigidity of the thin wall [N m]	β	rotations of the tangents to the reference surface [rad]
Ē	Young's modulus $[N m^{-2}]$	γ	shear deformation of the reference surface
f	natural frequency [Hz]	γ(ζ)	shear deformation of a generic point
F	resultant force vectors per unit length $[N m^{-1}]$	Δ	dimensionless frequency factor
G	shear modulus $[N m^{-2}]$	ε	normal deformations of the reference surface
H	Hamiltonian action [I s]	$\varepsilon(\zeta)$	normal deformations of a generic point
h	wall thickness of the cylinder [m]	ζ	radial distance of a generic point from the reference
k	curvatures of the reference surface $[m^{-1}]$	•	surface [m]
K	extensional rigidity of the shell wall $[N m^{-1}]$	η_1, η_2	model dimensionless parameter (see Eqs. (21) and
1	length of the cylinder [m]	11 12	(22))
L	Lagrangian function [1]	θ	dimensionless circumferential coordinate [rad]
m	number of longitudinal half-waves	μ	model dimensionless parameter (see Eqs. (14) and
M	resultant moment vectors per unit length [N]	,	(17))
M	moments, per unit length, acting on the infinitesimal	ν	Poisson's ratio
	element [N]	ξ	model dimensionless parameter (see Eq. (20))
п	number of circumferential waves	ρ	material density [kg m ⁻³]
Ν	forces, per unit length, acting on the infinitesimal	τ	torsion of the reference surface [rad m^{-1}]
	element [N m ⁻¹]	φ	model dimensionless parameter (see Eq. (26))
0	transverse shear forces, per unit length, acting on the	Ψ	model dimensionless parameter (see Eq. (12))
C	infinitesimal element [N m ⁻¹]	ω	circular frequency [rad s^{-1}]
r	radial unit vector [m]		
r	radial coordinate [m]	Subscrip	ts
R_1, R_2, R_3	R_3 coefficients of the frequency equation		
S	circumferential unit vector [m]	s	circumferential direction
S	circumferential coordinate [m]	r	radial direction
t	time [s]	x	longitudinal direction
и	displacements of the reference surface [m]		
W	virtual work [J]		

detriment of accuracy or applicability domain. Arnold and Warburton [6] were among the first to study this type of problem; using the energy method and Timoshenko's relationships [15], they obtained a closed-form approximation of the natural frequencies for the case of simply supported edges. Koval and Cranch [7] studied the case of clamped-clamped edges using Donnell's equations [16] and provide an analytical solution as in this paper, but their model gets a limited applicability domain due to several oversimplifications. The same issue was addressed by Smith and Haft [8] using Flügge's equations [17] decoupled by Yu [18] but in this case as well, the problem was only solved numerically. Also Xuebin [19] used the Flügge's equations but introducing a new form of variables separation for arbitrary boundary conditions and applying the Newton-Raphson iteration method for the resolution of the frequency equation. Chung [20], using the Sanders' shell equations, obtained the expression of the frequency equation for any kind of boundary condition, but with the aid of iterative numerical method. Callahan and Baruh [9] obtained the natural frequencies analytically for several boundary conditions using Junger and Feit's equations [21]. However, the calculation was based on coefficients dependent on the constraints of geometry and material characteristics, which can be determined only numerically; therefore, this is not really a closed-form model. Wang and Lai [10] introduced a novel approach based on the wave theory and on the well-known Love's equations, which allowed them a closed-form resolution for different boundary conditions, clamped-clamped included as in this paper; however, the solution results inaccurate for the simpler mode shapes, as occurred for the Koval and Cranch [7] model. Pellicano [11] conducted both theoretical and experimental analyses on linear and nonlinear vibration based on the Sanders-Koiter theory [22-23] for different boundary conditions; in this case, the analysis was also performed using numerical resolution techniques. Recently, further approaches to the problem were developed: Xing et al. [12], working from the Donnell-Mushtari theory [24], resolved the problem for different boundary conditions via the variables separation method associated with the Newton iterative method: moreover, both Xie et al. [13] and Zhang et al. [25] analysed different boundary conditions using the Goldenveizer-Novozhilov theory [26] but with different numerical approaches, the former used the Haar wavelet numerical method, while the latter used the local adaptive differential guadrature method. Khalili et al. [27] presented a formulation of 3D refined higher-order shear deformation theory for the free vibration analysis of simply supported-simply supported and clamped-clamped cylindrical shells and the solutions are obtained using the Galerkin numerical method.

The literature review found no models for the free-vibration problem of clamped-clamped cylinders, which are both accurate and easy to use. The accurate models require complex numerical techniques while the analytical models are not accurate enough. The novel model presented here, in contrast, combines good accuracy with ease and speed of calculation: it carefully provides the natural frequencies via a simple sequence of explicit algebraic equations; no complex numerical resolution, no iterative computation, no convergence analysis is needed, unlike other models in the literature or FEM analysis.

The used indefinite motion equations were classic, but an innovative approach was used to find the equations of natural frequencies based on a solving technique similar to Rayleigh's method, on the Hamilton's principle and on a proper constructions of the eigenfuctions.

The predictability of the model was checked both against FEM modal analysis and versus experimental and numerical data of literature. These comparisons showed that maximum error respect to the exact solutions is less than 10% for all the comparable mode shapes and less than 5%, on the safe side, respect to the experimental data for the lowest natural frequency.

The advantage of this novel model respect to the others consists in a best balance between simplicity and accuracy; therefore it is an ideal tool for engineers who design such shells structures.

2. Differential equations of motion

The indefinite equations of motion used in this paper derive from Reissner's version [28] of Love's theory [1] modified with Donnell's assumptions [16], without the introduction of further simplifications.

Consider a thin-walled circular cylindrical shell, of finite length l, constant thickness h and mean radius a (see Fig. 1) consisting of material having a density ρ , Young's modulus E and Poisson's ratio ν . Fig. 1 shows the reference surface corresponding to the mean radius and the orthogonal local reference system consisting of longitudinal direction x, circumferential direction s and radial direction r.

Fig. 2 shows the graphical representation of the forces and moments that arise from the internal stress state and act on the infinitesimal element of the shell. Such internal actions, as well as the inertial forces, are defined per unit of arc length on the reference surface and are considered applied on it.

The forces N_x , Q_x and N_{xs} acting on the x=constant face are the components of the vector \mathbf{F}_x , whereas the forces N_s , Q_s and N_{sx} acting on the s=constant face are the components of the vector \mathbf{F}_s :

$$\mathbf{F}_x = N_x \mathbf{x} + N_{xs} \mathbf{s} - Q_x \mathbf{r}, \ \mathbf{F}_s = N_{sx} \mathbf{x} + N_s \mathbf{s} - Q_s \mathbf{r},$$

where **x**, **s** and **r** represent the triad of unit vectors of the local reference system. Similarly, the moments M_x and M_{xs} acting on the



Fig. 1. Geometry, middle reference surface and local reference system (x, s, r) of a thin cylindrical shell.

x=constant face are the components of the vector \mathbf{M}_x , while the moments M_s and M_{sx} acting on the s=constant face are the components of the vector \mathbf{M}_s :

 $\mathbf{M}_x = -M_{xs}\mathbf{x} + M_x\mathbf{s}, \ \mathbf{M}_s = -M_s\mathbf{x} + M_{sx}\mathbf{s}.$

The indefinite equations of motion for a thin-walled circular cylindrical shell can be written as follows [28]:

$$\frac{\partial N_x}{\partial x} + \frac{\partial N_{sx}}{\partial s} = \rho h \frac{\partial^2 u_x}{\partial t^2},$$

$$\frac{\partial N_{xs}}{\partial x} + \frac{\partial N_s}{\partial s} + \frac{Q_s}{a} = \rho h \frac{\partial^2 u_s}{\partial t^2},$$

$$\frac{\partial Q_x}{\partial x} + \frac{\partial Q_s}{\partial s} - \frac{N_s}{a} = \rho h \frac{\partial^2 u_r}{\partial t^2},$$
(1)
$$\frac{\partial M_x}{\partial x} + \frac{\partial M_{sx}}{\partial s} - Q_x = 0,$$

$$\frac{\partial M_{xs}}{\partial x} + \frac{\partial M_s}{\partial s} - Q_s = 0$$

The displacements u_x , u_s , u_r and the rotations β_x , β_s of the tangents along *x* and *s* (showed in Fig. 3), the deformations ε_x , ε_s , γ_{xs} , the curvatures k_x , k_s and the torsion τ are related by the following congruence equations [28]:

$$\varepsilon_x = \frac{\partial u_x}{\partial x}, \ \varepsilon_s = \frac{\partial u_s}{\partial s} + \frac{u_r}{a}, \ \gamma_{xs} = \frac{\partial u_s}{\partial x} + \frac{\partial u_x}{\partial s}$$
(2.1)

$$\beta_x = -\frac{\partial u_r}{\partial x}, \ \beta_s = \frac{u_s}{a} - \frac{\partial u_r}{\partial s}$$
(2.2)

$$k_{x} = \frac{\partial \beta_{x}}{\partial x} = -\frac{\partial^{2} u_{r}}{\partial x^{2}}, k_{s} = \frac{\partial \beta_{s}}{\partial s} = \frac{\partial}{\partial s} \left(\frac{u_{s}}{a} - \frac{\partial u_{r}}{\partial s} \right),$$

$$\tau = \frac{\partial \beta_{s}}{\partial x} + \frac{\partial \beta_{x}}{\partial s} = \frac{1}{a} \frac{\partial u_{s}}{\partial x} - 2\frac{\partial^{2} u_{r}}{\partial x \partial s}$$
(2.3)

where all quantities relate to the reference surface.

The deformations of a generic point distant ζ from the reference surface can be written as follows:

$$\varepsilon_{x}(\zeta) = \varepsilon_{x} + \zeta k_{x}, \ \varepsilon_{s}(\zeta) = \varepsilon_{s} + \zeta k_{s}, \ \gamma_{xs}(\zeta) = \gamma_{xs} + \zeta \tau$$
(3)

where the second terms represent the bending contributions to the deformation.

Part of the formulation described above may be simplified by using the approximations first advanced by Donnell [16]. The first assumption concerns the indefinite equations of motion and considers the term Q_s/a negligible in the equilibrium of the forces along the circumferential direction *s*; Eq. (1) are thus reduced to the following system:

$$\frac{\partial N_x}{\partial x} + \frac{\partial N_{sx}}{\partial s} = \rho h \frac{\partial^2 u_x}{\partial t^2},$$

r) of a $\frac{\partial N_{xs}}{\partial x} + \frac{\partial N_s}{\partial s} = \rho h \frac{\partial^2 u_s}{\partial t^2},$

(4)

Fig. 2. Internal forces and moments acting on the infinitesimal element of the shell.



Fig. 3. Displacements and rotations in a generic point of a clamped-clamped cylinder. (a) Deformed cylinder (b) Cross section (c) Longitudinal section.

$$\frac{\partial^2 M_x}{\partial x^2} + 2\frac{\partial^2 M_{xs}}{\partial x \partial s} + \frac{\partial^2 M_s}{\partial s^2} - \frac{N_s}{a} = \rho h \frac{\partial^2 u_r}{\partial t^2}$$

where the third equation was obtained by combining the last equations of (1). The second assumption concerns the congruence Eq. (2.3); it is assumed that variation in the circumferential displacement u_s does not influence the curvature k_s and the torsion τ ; Eq. (2.3) are then reduced to:

$$k_{x} = -\frac{\partial^{2} u_{r}}{\partial x^{2}}, \ k_{s} = -\frac{\partial^{2} u_{r}}{\partial s^{2}}, \ \tau = -2\frac{\partial^{2} u_{r}}{\partial x \partial s}$$
(5)

These latter Eq. (5) are equal to the corresponding equations of the plate theory [15]. The two assumptions explained above are equivalent to stating that a thin walled cylinder with relatively small curvature behaves similarly to a thin plate; the only differences, due to the curvature of the wall, are the presence of N_s/a in the third equation of motion and the presence of u_r/a in the equation for normal deformation in the circumferential direction ε_s . Finally, the constitutive equations are as follows [28]:

$$N_{x} = K(\epsilon_{x} + \nu\epsilon_{s}), N_{s} = K(\epsilon_{s} + \nu\epsilon_{x}),$$

$$N_{xs} = N_{sx} = \frac{K(1-\nu)}{2}\gamma_{xs} = Gh\gamma_{xs},$$

$$M_{x} = D(k_{x} + \nu k_{s}), M_{s} = D(k_{s} + \nu k_{x}),$$

$$M_{xs} = M_{sx} = \frac{D(1-\nu)\tau}{2} = Gh^{3}\tau/12$$
(6)

where G is the shear modulus and

$$K = \frac{Eh}{1 - \nu^2}, D = \frac{Eh^3}{12(1 - \nu^2)}$$

are, respectively, the extensional and bending rigidity of the shell wall.

Substituting the congruence Eqs. (2.1), (2.2) and (5) into the constitutive Eq. (6) and subsequently replacing into the indefinite equations of motion (4), the latter are expressed as functions of the displacements:

$$K\left(\frac{\partial^2 u_x}{\partial x^2} + \frac{1-\nu}{2a^2}\frac{\partial^2 u_x}{\partial \theta^2} + \frac{1+\nu}{2a}\frac{\partial^2 u_s}{\partial x\partial \theta} + \frac{\nu}{a}\frac{\partial u_r}{\partial x}\right) = \rho h \frac{\partial^2 u_x}{\partial t^2},$$

$$K\left(\frac{1+\nu}{2a}\frac{\partial^2 u_x}{\partial x\partial \theta} + \frac{1-\nu}{2}\frac{\partial^2 u_s}{\partial x^2} + \frac{1}{a^2}\frac{\partial^2 u_s}{\partial \theta^2} + \frac{1}{a^2}\frac{\partial u_r}{\partial \theta}\right) = \rho h \frac{\partial^2 u_s}{\partial t^2},$$
(7)

$$\mathsf{K}\left[-\frac{\nu}{a}\frac{\partial u_{x}}{\partial x}-\frac{1}{a^{2}}\frac{\partial u_{s}}{\partial \theta}-\frac{u_{r}}{a^{2}}-\frac{h^{2}}{12}\left(\frac{\partial^{4}u_{r}}{\partial x^{4}}+\frac{1}{a^{4}}\frac{\partial^{4}u_{r}}{\partial \theta^{4}}+\frac{2}{a^{2}}\frac{\partial^{4}u_{r}}{\partial x^{2}\partial \theta^{2}}\right)\right]=\rho h\frac{\partial^{2}u_{r}}{\partial t^{2}}$$

where $\theta = s/a$.

Finally, the clamped–clamped boundary conditions require that both the displacements and the rotations vanish at either edges (see Fig. 3a), and then are expressed by the following equations:

$$\begin{cases} u_x = u_s = u_r = 0\\ \beta_x = \beta_s = 0 \end{cases} \quad \text{for } x = 0 \text{ and } x = l \tag{8}$$

3. Equation of natural frequencies

A procedure similar to Rayleigh's method was used to determine the natural frequencies of the system. Based on the considerations presented below, three displacement functions u_x , u_s , u_r , were defined and adopted as the eigenfunctions of the problem. However, the corresponding eigenvalues were identified by making Hamilton's action constant instead of making Rayleigh's quotient constant. In fact, Hamilton's principle declares that the natural motions of a mechanical system in which the extreme configurations are known are those that make the Hamiltonian action H constant for each possible configuration. For a conservative system, this principle mathematically becomes:

$$\delta H = \delta \int_{t_0}^{t_1} L dt = 0 \tag{9.1}$$

or

$$\int_{t_0}^{t_1} \delta W dt = 0 \tag{9.2}$$

where *L* is the Lagrangian function (difference between the kinetic and potential energy of the system), t_0 and t_1 are the generic temporal limits of integration and δW is the virtual work performed by all forces present in the system, including the inertial forces.

The second formulation (9.2) allows one to write Hamilton's principle without deriving the Lagrangian function *L* when the equations of motion are already known. In this case, the virtual work δW can be easily expressed by multiplying each of the undefined scalar equations of motion for a virtual reversible displacement along the corresponding direction and so, using Eq. (7):

$$\delta W = aK \int_{0}^{2\pi} \int_{0}^{l} \left\{ \begin{bmatrix} \frac{\partial^{2}u_{x}}{\partial x^{2}} + \frac{1-\nu}{2a^{2}}\frac{\partial^{2}u_{x}}{\partial \theta^{2}} + \frac{1+\nu}{2a}\frac{\partial^{2}u_{s}}{\partial x\partial \theta} + \frac{\nu}{a}\frac{\partial u_{r}}{\partial x} - \frac{1-\nu^{2}}{E}\rho\frac{\partial^{2}u_{x}}{\partial t^{2}} \end{bmatrix} \delta u_{x} + \begin{bmatrix} \frac{1+\nu}{2a}\frac{\partial^{2}u_{s}}{\partial x\partial \theta} + \frac{1-\nu}{2}\frac{\partial^{2}u_{s}}{\partial x^{2}} + \frac{1}{a^{2}}\frac{\partial^{2}u_{s}}{\partial \theta} + \frac{1-\nu^{2}}{a^{2}}\frac{\partial^{2}u_{s}}{\partial x^{2}} + \frac{1}{a^{2}}\frac{\partial^{2}u_{s}}{\partial \theta} - \frac{1-\nu^{2}}{E}\rho\frac{\partial^{2}u_{s}}{\partial t^{2}} \end{bmatrix} \delta u_{s} \\ - \begin{bmatrix} \frac{\nu}{a}\frac{\partial u_{x}}{\partial x} + \frac{1}{a^{2}}\frac{\partial u_{s}}{\partial \theta} + \frac{u_{r}}{a^{2}} + \frac{h^{2}}{12}\left(\frac{\partial^{4}u_{r}}{\partial x^{4}} + \frac{1}{a^{4}}\frac{\partial^{4}u_{r}}{\partial \theta^{4}} + \frac{2}{a^{2}}\frac{\partial^{4}u_{r}}{\partial x^{2}\partial \theta^{2}} \right) + \frac{1-\nu^{2}}{E}\rho\frac{\partial^{2}u_{s}}{\partial t^{2}} \end{bmatrix} \delta u_{r}$$

$$(10)$$



Fig. 4. Mode shape of a thin-walled circular cylinder with clamped edges; n=5 and m=1 (image resulting from FEM modal analysis).

The deformation in free vibration of a thin-walled circular cylinder consists of a positive integer n of waves on the section orthogonal to the axis and a positive integer m of half-waves on the section containing the axis, henceforth called circumferential waves and longitudinal half-waves, respectively. Therefore, each mode shape is characterized by a pair of values of n and m (see, for example, Fig. 4).

The shape of the circumferential waves is independent of the boundary conditions, while the shape of the longitudinal half-waves depends on boundary conditions and is similar to the flexural vibrations of beams subject to the same constraints [10,13].

These considerations, together with the need to construct eigenfunctions that, respecting the constraint conditions and mutual orthogonality, were analytically manageable in the subsequent steps of derivation and integration, led the authors to distinguish between odd and even numbers of longitudinal half-waves (see Appendix for more details). For odd *m*:

$$u_{x} = A_{x} \left[-\sin\mu \left(\frac{1}{2} - X\right) + \Psi \sinh\mu \left(\frac{1}{2} - X\right) \right] \cos n\theta \cos \omega t,$$

$$u_{s} = A_{s} \left[\cos\mu \left(\frac{1}{2} - X\right) + \Psi \cosh\mu \left(\frac{1}{2} - X\right) \right] \sin n\theta \cos \omega t, \qquad (11)$$

$$u_r = A_r \left[\cos \mu \left(\frac{1}{2} - X \right) + \Psi \cosh \mu \left(\frac{1}{2} - X \right) \right] \cos n\theta \cos \omega t,$$

where A_x , A_s and A_r are arbitrary coefficients, ω is the circular frequency, X=x/l and, to comply with the boundary conditions,

$$\Psi = \frac{\sin\left(\mu/2\right)}{\sinh(\mu/2)}.$$
(12)

The quantity μ must satisfy the equation

$$\tan\frac{\mu}{2} + \tanh\frac{\mu}{2} = 0,\tag{13}$$

whose roots are (in addition to the value 0):

$$\mu \approx [1.506 + (m-1)]\pi, \tag{14}$$

for m = 1, 3, 5, 7For even *m*, the eigenfunctions become:

$$u_{x} = A_{x} \left[-\cos\mu\left(\frac{1}{2} - X\right) + \Psi\cosh\mu\left(\frac{1}{2} - X\right) \right] \cos n\theta \cos \omega t,$$

$$u_{s} = A_{s} \left[\sin\mu\left(\frac{1}{2} - X\right) - \Psi\sinh\mu\left(\frac{1}{2} - X\right) \right] \sin n\theta \cos \omega t$$
(15)

$$u_r = A_r \left[\sin \mu \left(\frac{1}{2} - X \right) - \Psi \sinh \mu \left(\frac{1}{2} - X \right) \right] \cos n\theta \cos \omega t,$$

in which the quantity μ satisfies the equation

$$\tan\frac{\mu}{2} - \tanh\frac{\mu}{2} = 0,\tag{16}$$

whose roots are (in addition to the value 0):

$$\mu \approx [2.500 + (m-2)]\pi, \tag{17}$$
 for m=2, 4, 6, 8, ...

and ψ is again Eq. (12).

Substituting into Eq. (10) both the partial derivatives ∂ ... and the virtual displacements δ ... of u_x , u_s and u_r , and integrating with respect to x and θ gives the elementary virtual work. Subsequently, integrating Eq. (9.2) with respect to time t, after intricate manipulation, gives:

$$\begin{cases} \left[\xi^{2}\eta_{1} + \frac{1}{2}(1-\nu)n^{2}\eta_{2} - \eta_{2}\Delta\right]A_{x} - \frac{1}{2}(1+\nu)\xi n\eta_{2}A_{s} - \xi\nu\eta_{2}A_{r}\right]\delta A_{x} \\ + \left\{-\frac{1}{2}(1+\nu)\xi n\eta_{2}A_{x} + \left[n^{2}\eta_{1} + \frac{1-\nu}{2}\xi^{2}\eta_{2} - \eta_{1}\Delta\right]A_{s} + n\eta_{1}A_{r}\right\}\delta A_{s} \\ + \left\{\xi\nu\eta_{2}A_{x} - n\eta_{1}A_{s} - \left[\eta_{1} - \eta_{1}\Delta + \frac{h^{2}}{12a^{2}}\left(\xi^{4}\eta_{1} + n^{4}\eta_{1} + 2\xi^{2}n^{2}\eta_{2}\right)\right]A_{r}\right\}\delta A_{r} = 0 \end{cases}$$
(18)

where

$$\Delta = \rho a^2 \left(1 - \nu^2\right) \frac{\omega^2}{E} \tag{19}$$

is the dimensionless frequency factor and

$$\xi = \frac{\mu a}{l} \tag{20}$$

Moreover, for an odd number *m* of longitudinal half-waves

$$\eta_1 = 1 + \Psi^2, \ \eta_2 = 1 - \Psi^2 + \frac{2}{\mu} \sin \mu,$$
(21)

while for an even number m of longitudinal half-waves,

$$\eta_1 = -1 + \Psi^2, \ \eta_2 = -1 - \Psi^2 + \frac{2}{\mu} \sin \mu.$$
(22)

Because the quantities δA_x , δA_s and δA_r are arbitrary, Eq. (18) can be satisfied only if the quantities in the braces vanish individually. If these quantities are set to zero, a homogeneous system of three linear equations in three unknowns is obtained: A_x , A_s and A_r . To avoid the trivial solution, the determinant of the coefficients is set to zero, giving the following cubic equation for the frequency factor Δ :

$$\Delta^3 - R_2 \Delta^2 + R_1 \Delta - R_0 = 0, \tag{23}$$

where

$$\begin{split} R_{2} &= \left(\frac{\eta_{1}}{\eta_{2}} + \frac{1-\nu}{2}\frac{\eta_{2}}{\eta_{1}}\right)\xi^{2} + 1 + \frac{3-\nu}{2}n^{2} + \frac{\hbar^{2}}{12a^{2}}\left(\xi^{4} + n^{4} + 2\xi^{2}n^{2}\frac{\eta_{2}}{\eta_{1}}\right),\\ R_{1} &= \frac{1-\nu}{2}\left(\xi^{4} + n^{4}\right) + \left(\frac{\eta_{1}}{\eta_{2}} - \frac{\nu\eta_{2}}{\eta_{1}}\right)\xi^{2}n^{2} + \frac{1-\nu}{2}n^{2} + \xi^{2}\left[\frac{\eta_{1}}{\eta_{2}} + \frac{\eta_{2}}{\eta_{1}}\left(\frac{1-\nu-2\nu^{2}}{2}\right)\right] \\ &+ \frac{\hbar^{2}}{12a^{2}}\left[\frac{1-\nu}{2}\left(n^{2} + \xi^{2}\frac{\eta_{2}}{\eta_{1}}\right) + n^{2} + \xi^{2}\frac{\eta_{1}}{\eta_{2}}\right]\left(\xi^{4} + n^{4} + 2\xi^{2}n^{2}\frac{\eta_{2}}{\eta_{1}}\right) \end{split}$$
(24)

$$\begin{split} R_{0} &= \frac{1-\nu}{2} \left[1-\nu \left(\frac{\eta_{2}}{\eta_{1}}\right)^{2} \right] \xi^{4} + \frac{h^{2}}{12a^{2}} \left\{ \xi^{2} n^{2} \left[\frac{1+\nu}{2} \frac{\eta_{2}}{\eta_{1}} - \frac{\eta_{1}}{\eta_{2}} - \left(\frac{1-\nu}{2}\right)^{2} \frac{\eta_{2}}{\eta_{1}} \right] \right. \\ &+ \frac{1-\nu}{2} \left(\xi^{4} + n^{4} \right) \left\{ \left(\xi^{4} + n^{4} + 2\xi^{2} n^{2} \frac{\eta_{2}}{\eta_{1}} \right) \right\}. \end{split}$$

Eq. (23) has three different, real and positive roots:

$$\Delta_1 = 2\alpha^{1/3} \cos\frac{\varphi + 2\pi}{3} + \frac{R_2}{3},$$

$$\Delta_2 = 2\alpha^{1/3} \cos\frac{\varphi + 4\pi}{3} + \frac{R_2}{3},$$
 (25)

 $\Delta_3 = 2\alpha^{1/3}\cos\frac{\varphi}{3} + \frac{R_2}{3},$ where

$$\alpha = \left[-\frac{1}{27} \left(R_1 - \frac{R_2^2}{3} \right)^3 \right]^{1/2}, \ \varphi = \arccos\left[\frac{1}{2\alpha} \left(R_0 - \frac{R_1 R_2}{3} + \frac{2R_2^3}{27} \right) \right].$$
(26)

Once the values of Δ_1 , Δ_2 and Δ_3 were known, the three natural frequencies f_1 , f_2 and f_3 were calculated by simple manipulation of Eq. (19):

$$f_{1,2,3} = \frac{\omega_{1,2,3}}{2\pi} = \frac{1}{2\pi a} \sqrt{\frac{E\Delta_{1,2,3}}{\rho(1-\nu^2)}}.$$
(27)

Despite the complex mathematics used to obtain the natural frequencies (27), the practical use of the model is much simpler; given the geometric and mechanical characteristics of the cylinder (length *l*, mean radius *a*, thickness *h*, Young's modulus *E*, Poisson's ratio ν and density ρ), for fixed mode shape (values *m* and *n*) the following parameters are sequentially calculated using algebraic equations: μ via (14) or (17), ψ and ξ via (12) and (20), η_1 and η_2 via (21) or (22), R_2 , R_1 and R_0 via (24), α and ϕ via (26), Δ via (25) and finally *f* via (27).

The system of linear equations that relates A_x , A_s and A_r is homogeneous, so the following amplitude ratios can be obtained:

$$\frac{A_{x}}{A_{r}} = \frac{\xi \nu \eta_{2} + \frac{1}{2}(1+\nu)\xi n\eta_{2} \left[\eta_{1} - \Delta \eta_{1} + \frac{h^{2}}{12a^{2}} \left(\xi^{4}\eta_{1} + n^{4}\eta_{1} + 2\xi^{2}n^{2}\eta_{2}\right)\right]}{\frac{1}{2}(1+\nu)\xi^{2}\nu n\eta_{2}^{2} - n\eta_{1} \left[\xi^{2}\eta_{1} + \frac{1}{2}(1-\nu)n^{2}\eta_{2} - \Delta \eta_{2}\right]},$$

$$\frac{A_{s}}{A_{r}} = \frac{\left[\eta_{1} - \Delta \eta_{1} + \frac{h^{2}}{12a^{2}} \left(\xi^{4}\eta_{1} + n^{4}\eta_{1} + 2\xi^{2}n^{2}\eta_{2}\right)\right] \left[\xi^{2}\eta_{1} + \frac{1}{2}(1-\nu)n^{2}\eta_{2} - \Delta \eta_{2}\right] - \xi^{2}\nu^{2}\eta_{2}}{\frac{1}{2}(1+\nu)\xi^{2}\nu n\eta_{2}^{2} - n\eta_{1} \left[\xi^{2}\eta_{1} + \frac{1}{2}(1-\nu)n^{2}\eta_{2} - \Delta \eta_{2}\right]}$$
(28)

Therefore, for each mode shape (defined by a pair of values n and m), the model analytically provides three natural frequencies and two amplitude ratios. These results are in close correspondence with analogous studies [6,10,29]. Each vibration mode is characterized by one natural frequency and one mode shape. The essential difference between a vibration mode and another with the same mode shape consists, in addition to the frequency, in the

Table 1

Natural frequencies for $n \le 14$ and $m \le 10$ (a = 3 in ≈ 76 mm, l = 12 in ≈ 305 mm, h = 0.01 in = 0.254 mm, $\rho = 0.283$ lb/in³ ≈ 7833 kg/m³, $E = 30^{\circ}10^{6}$ psi ≈ 207 kN/mm², $\nu = 0.3$).

n	n <u>m=1</u>			<i>m</i> =2			<i>m</i> =3			<i>m</i> =4			<i>m</i> =5		
	<i>f</i> ₁ [Hz]	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	<i>f</i> ₁ [Hz]	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	<i>f</i> ₁ [Hz]	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	<i>f</i> ₁ [Hz]	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	<i>f</i> ₁ [Hz]	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]
1	3653	15,226	20,208	6379	16,971	27,385	7904	20,213	35,633	8639	24,379	44,108	9000	29,006	52,703
2	2017	20,412	27,304	4033	22,467	32,715	5669	25,216	39,817	6834	28,565	47,587	7612	32,456	55,689
3	1192	25,505	36,998	2614	27,774	40,837	4011	30,542	46,465	5205	33,558	53,183	6150	36,961	60,524
4	772	31,052	47,458	1776	33,186	50,375	2892	35,911	54,829	3960	38,791	60,478	4901	41,926	66,945
5	564	36,938	58,227	1274	38,851	60,574	2146	41,416	64,206	3052	44,165	68,966	3914	47,122	74,604
6	501	43,041	69,155	980	44,741	71,116	1651	47,102	74,168	2400	49,691	78,238	3157	52,489	83,166
7	548	49,284	80,173	839	50,800	81,858	1335	52,959	84,485	1940	55,373	88,023	2587	58,011	92,366
8	668	55,622	91,249	823	56,984	92,725	1162	58,956	95,030	1631	61,199	98,151	2169	63,678	102,018
9	833	62,026	102,363	906	63,258	103,676	1113	65,066	105,729	1454	67,149	108,518	1883	69,473	111,994
10	1029	68,477	113,505	1058	69,601	114,687	1170	71,265	116,537	1395	73,201	119,056	1717	75,381	122,209
11	1252	74,965	124,666	1256	75,997	125,742	1308	77,535	127,424	1442	79,339	129,721	1665	81,384	132,603
12	1498	81,479	135,843	1489	82,433	136,829	1504	83,861	138,372	1574	85,547	140,481	1714	87,470	143,134
13	1767	88,015	147,030	1750	88,900	147,941	1743	90,232	149,366	1771	91,812	151,315	1849	93,624	153,772
14	2058	94,567	58,227	2037	95,393	159,073	2016	96,641	160,396	2017	98,126	162,209	2052	99,836	164,495
n	<i>m</i> =6			<i>m</i> =7			<i>m</i> =8			<i>m</i> =9			m=10		
n	$\frac{m=6}{f_1 \text{ [Hz]}}$	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	$\frac{m=7}{f_1 \text{ [Hz]}}$	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	$\frac{m=8}{f_1 \text{ [Hz]}}$	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	$\frac{m=9}{f_1 \text{ [Hz]}}$	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]	$\frac{m\!=\!10}{f_1 \text{ [Hz]}}$	<i>f</i> ₂ [Hz]	<i>f</i> ₃ [Hz]
n 1	$\frac{m=6}{f_1 [\text{Hz}]}$ 9193	<i>f</i> ₂ [Hz] 33,859	<i>f</i> ₃ [Hz] 61,365	$\frac{m=7}{f_1 [\text{Hz}]}$ 9305	<i>f</i> ₂ [Hz] 38,834	<i>f</i> ₃ [Hz] 70,069	$\frac{m=8}{f_1 [\text{Hz}]}$ 9375	<i>f</i> ₂ [Hz] 43,880	<i>f</i> ₃ [Hz] 78,802	$\frac{m=9}{f_1 [\text{Hz}]}$ 9423	<i>f</i> ₂ [Hz] 48,971	<i>f</i> ₃ [Hz] 87,555	$\frac{m=10}{f_1 \text{ [Hz]}}$ 9459	<i>f</i> ₂ [Hz] 54,092	<i>f</i> ₃ [Hz] 96,322
n 1 2	m=6 f_1 [Hz] 9193 8127	<i>f</i> ₂ [Hz] 33,859 36,731	<i>f</i> ₃ [Hz] 61,365 63,985	m = 7 f_1 [Hz] 9305 8474	<i>f</i> ₂ [Hz] 38,834 41,266	<i>f</i> ₃ [Hz] 70,069 72,404	m = 8 f_1 [Hz] 9375 8715	<i>f</i> ₂ [Hz] 43,880 45,975	<i>f</i> ₃ [Hz] 78,802 80,908	$\frac{m=9}{f_1 [\text{Hz}]}$ 9423 8888	<i>f</i> ₂ [Hz] 48,971 50,803	<i>f</i> ₃ [Hz] 87,555 89,473	$\frac{m = 10}{f_1 \text{ [Hz]}}$ 9459 9018	<i>f</i> ₂ [Hz] 54,092 55,716	<i>f</i> ₃ [Hz] 96,322 98,084
n 1 2 3	$\frac{m=6}{f_1 \text{ [Hz]}}$ 9193 8127 6871	<i>f</i> ₂ [Hz] 33,859 36,731 40,734	<i>f</i> ₃ [Hz] 61,365 63,985 68,245	$\frac{m=7}{f_1 \text{ [Hz]}}$ 9305 8474 7413	<i>f</i> ₂ [Hz] 38,834 41,266 44,812	<i>f</i> ₃ [Hz] 70,069 72,404 76,214	$\frac{m=8}{f_1 \text{ [Hz]}}$ 9375 8715 7822	<i>f</i> ₂ [Hz] 43,880 45,975 49,127	<i>f</i> ₃ [Hz] 78,802 80,908 84,354	$ \frac{m=9}{f_1 [Hz]} $ 9423 8888 8135	<i>f</i> ₂ [Hz] 48,971 50,803 53,623	<i>f</i> ₃ [Hz] 87,555 89,473 92,620	$\frac{m = 10}{f_1 \text{ [Hz]}}$ 9459 9018 8378	<i>f</i> ₂ [Hz] 54,092 55,716 58,256	<i>f</i> ₃ [Hz] 96,322 98,084 100,979
n 1 2 3 4	$\frac{m=6}{f_1 \text{ [Hz]}}$ 9193 8127 6871 5693	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965	$ \frac{m=7}{f_1 [Hz]} $ 9305 8474 7413 6341	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366	$\frac{m=8}{f_1 \text{ [Hz]}}$ 9375 8715 7822 6866	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040	$ \frac{m=9}{f_1 [Hz]} $ 9423 8888 8135 7289	<i>f</i> ₂ [Hz] 48,971 50,803 53,623 57,190	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916	$\frac{m = 10}{f_1 \text{ [Hz]}}$ 9459 9018 8378 7632	<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944
n 1 2 3 4 5	$\frac{m=6}{f_1 \text{ [Hz]}}$ 9193 8127 6871 5693 4692	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900	$\frac{m=7}{f_1 \text{ [Hz]}}$ 9305 8474 7413 6341 5371	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683	$\frac{m=8}{f_1 \text{ [Hz]}}$ 9375 8715 7822 6866 5952	f ₂ [Hz] 43,880 45,975 49,127 53,022 57,417	f ₃ [Hz] 78,802 80,908 84,354 89,040 94,830	$\frac{m=9}{f_1 \text{ [Hz]}}$ 9423 8888 8135 7289 6445	<i>f</i> ₂ [Hz] 48,971 50,803 53,623 57,190 61,295	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255	$\frac{m = 10}{f_1 \text{ [Hz]}}$ 9459 9018 8378 7632 6861	<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 65,357	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894
n 1 2 3 4 5 6	$\frac{m=6}{f_1 \text{ [Hz]}}$ 9193 8127 6871 5693 4692 3878	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788	$\frac{m=7}{f_1 \text{ [Hz]}}$ 9305 8474 7413 6341 5371 4541	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961	$\frac{m=8}{f_1 \text{ [Hz]}}$ 9375 8715 7822 6866 5952 5134	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566	$\frac{m=9}{f_1 \text{ [Hz]}}$ 9423 8888 8135 7289 6445 5658	f ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255 108,511	$\frac{m = 10}{f_1 \text{ [Hz]}}$ 9459 9018 8378 7632 6861 6117	<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 65,357 69,605	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729
n 1 2 3 4 5 6 7	$ m = 6 f_1 [Hz] 9193 8127 6871 5693 4692 3878 3233 $	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399	$ m = 7 f_1 [Hz] 9305 8474 7413 6341 5371 4541 3852 $	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006	$ m = 8 f_1 [Hz] 9375 8715 7822 6866 5952 5134 4429 $	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087	$ m = 9 f_1 [Hz] 9423 8888 8135 7289 6445 5658 4955 $	f ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554	$\frac{m = 10}{f_1 [Hz]}$ 9459 9018 8378 7632 6861 6117 5431	<i>f</i> ₂ [Hz] 55,716 58,256 61,527 65,357 69,605 74,171	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338
n 1 2 3 4 5 6 7 8	$m=6$ $f_1 [Hz]$ 9193 8127 6871 5693 4692 3878 3233 2733	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,497 60,855 66,364	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399 106,547	$ m = 7 f_1 [Hz] 9305 8474 7413 6341 5371 4541 3852 3295 $	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651	$ m = 8 f_1 [Hz] 9375 8715 7822 6866 5952 5134 4429 3836 $	f ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245	$\frac{m=9}{f_1 [Hz]}$ 9423 8888 8135 7289 6445 5658 4955 4345	f ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564	$\frac{m=10}{f_1 \text{ [Hz]}}$ 9459 9018 8378 7632 6861 6117 5431 4818	f ₂ [Hz] 54,092 55,716 58,256 61,527 65,357 69,605 74,171 78,985	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613
n 1 2 3 4 5 6 7 8 9	$m=6$ $f_1 [Hz]$ 9193 8127 6871 5693 4692 3878 3233 2733 2360	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855 66,364 72,010	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399 106,547 116,097	$m = 7$ $f_1 [Hz]$ 9305 8474 7413 6341 5371 4541 3852 3295 2856	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246 74,741	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651 120,761	$m = 8$ $f_1 [Hz]$ 9375 8715 7822 6866 5952 5134 4429 3836 3349	f ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315 77,655	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245 125,916	$m=9$ $f_1 [Hz]$ 9423 8888 8135 7289 6445 5658 4955 4345 3828	f ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564 80,744	f3 [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564 131,499		<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 65,357 69,605 74,171 78,985 84,000	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613 137,451
n 1 2 3 4 5 6 7 8 9 10	$\frac{m=6}{f_1 \text{ [Hz]}}$ 9193 8127 6871 5693 4692 3878 3233 2733 2360 2104	f2 [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855 66,364 72,010 77,775	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399 106,547 116,097 125,952	$\begin{array}{c} m = 7 \\ \hline f_1 \ [Hz] \\ 9305 \\ 8474 \\ 7413 \\ 6341 \\ 5371 \\ 4541 \\ 3852 \\ 3295 \\ 2856 \\ 2527 \\ \end{array}$	f ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246 74,741 80,364	<i>f</i> ₃ [H2] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651 120,761 130,232	$m=8$ $f_1 [Hz]$ 9375 8715 7822 6866 5952 5134 4429 3836 3349 2965	f ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315 77,655 83,135	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245 125,916 134,995	m=9 f ₁ [Hz] 9423 8888 8135 7289 6445 5658 4955 4345 3828 3402	f ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564 80,744 86,078	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564 131,499 140,189	$\begin{array}{c} m = 10 \\ \hline f_1 \ [Hz] \\ 9459 \\ 9018 \\ 8378 \\ 7632 \\ 6861 \\ 6117 \\ 5431 \\ 4818 \\ 4284 \\ 3830 \\ \end{array}$	f ₂ [Hz] 54,092 55,716 58,256 61,527 65,357 69,605 74,171 78,985 84,000 89,183	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613 137,451 145,762
n 1 2 3 4 5 6 7 8 9 10 11	m=6 f1 [Hz] 9193 8127 6871 5693 4692 3878 3233 2733 2360 2104 1960	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855 66,364 72,010 77,775 83,645	f ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399 106,547 116,097 125,952 136,038	$\begin{array}{c} m=7\\ \hline f_1 \ [Hz]\\ 9305\\ 8474\\ 7413\\ 6341\\ 5371\\ 4541\\ 3852\\ 3295\\ 2856\\ 2527\\ 2305\\ \end{array}$	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246 74,741 80,364 86,100	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651 120,761 130,232 139,986	$\frac{m=8}{f_1 [Hz]}$ 9375 8715 7822 6866 5952 5134 4429 3836 3349 2965 2680	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315 77,655 83,135 88,737	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245 125,916 134,995 144,403	m=9 f ₁ [Hz] 9423 8888 8135 7289 6445 5658 4955 4345 3828 3402 3068	<i>f</i> ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564 80,774 86,078 91,543	f3 [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564 131,499 140,189 149,245 149,245	$\begin{array}{c} m = 10 \\ \hline f_1 \ [Hz] \\ 9459 \\ 9018 \\ 8378 \\ 7632 \\ 6861 \\ 6117 \\ 5431 \\ 4818 \\ 4284 \\ 3830 \\ 3458 \end{array}$	<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 65,357 69,605 74,171 78,985 84,000 89,183 94,510	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613 137,451 145,762 154,468
n 1 2 3 4 5 6 7 8 9 10 11 12	m=6 f1 [Hz] 9193 8127 6871 5693 4692 3878 3233 2733 2360 2104 1960 1923	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855 66,364 72,010 77,775 83,645 89,606	<i>f</i> ₃ [Hz] 61,365 68,245 73,965 80,900 88,788 97,399 106,547 116,097 125,952 136,038 146,305	$\begin{array}{c} m=7\\ \hline f_1 \ [Hz]\\ 9305\\ 8474\\ 7413\\ 6341\\ 5371\\ 4541\\ 3852\\ 3295\\ 2856\\ 2527\\ 2305\\ 2189\\ \end{array}$	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246 74,741 80,364 86,100 91,936	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651 120,761 130,232 139,986 149,964	$\begin{array}{c} m = 8 \\ \hline f_1 \ [Hz] \\ 9375 \\ 8715 \\ 7822 \\ 6866 \\ 5952 \\ 5134 \\ 4429 \\ 3836 \\ 3349 \\ 2965 \\ 2680 \\ 2495 \\ \end{array}$	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315 77,655 83,135 88,737 94,446	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245 125,916 134,995 144,403 154,074	m=9 f ₁ [Hz] 9423 8888 8135 7289 6445 5658 4955 4345 3828 3402 3068 2826	<i>f</i> ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564 80,744 86,078 91,543 97,125	<i>f</i> ₃ [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564 131,499 140,189 149,245 158,600		<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 69,605 74,171 78,985 84,000 89,183 94,510 99,963	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613 137,451 145,762 154,468 163,504
n 1 2 3 4 5 6 7 8 9 10 11 12 13	m=6 f1 [Hz] 9193 8127 6871 5693 4692 3878 3233 2733 2360 2104 1960 1923 1984	<i>f</i> ₂ [Hz] 33,859 36,731 40,734 45,354 50,314 55,497 60,855 66,364 72,010 77,775 83,645 89,606 95,645	<i>f</i> ₃ [Hz] 61,365 63,985 68,245 73,965 80,900 88,788 97,399 106,547 116,097 125,952 136,038 146,305 156,716	$\begin{array}{c} m=7\\ \hline f_1 \ [Hz]\\ 9305\\ 8474\\ 7413\\ 6341\\ 5371\\ 4541\\ 3852\\ 3295\\ 2856\\ 2527\\ 2305\\ 2189\\ 2174\\ \end{array}$	<i>f</i> ₂ [Hz] 38,834 41,266 44,812 49,064 53,749 58,719 63,898 69,246 74,741 80,364 86,100 91,936 97,858	<i>f</i> ₃ [Hz] 70,069 72,404 76,214 81,366 87,683 94,961 103,006 111,651 120,761 130,232 139,986 149,964 160,121	$\begin{array}{c} m = 8 \\ \hline f_1 \ [Hz] \\ 9375 \\ 8715 \\ 7822 \\ 6866 \\ 5952 \\ 5134 \\ 4429 \\ 3836 \\ 3349 \\ 2965 \\ 2680 \\ 2495 \\ 2409 \\ \end{array}$	<i>f</i> ₂ [Hz] 43,880 45,975 49,127 53,022 57,417 62,153 67,137 72,315 77,655 83,135 88,737 94,446 100,251	<i>f</i> ₃ [Hz] 78,802 80,908 84,354 89,040 94,830 101,566 109,087 117,245 125,916 134,995 144,403 154,074 163,960	$m=9$ $f_1 [Hz]$ 9423 8888 8135 7289 6445 5658 4955 4345 3828 3402 3068 2826 2679	<i>f</i> ₂ [Hz] 48,971 50,803 53,623 57,190 61,295 65,787 70,565 75,564 80,744 86,078 91,543 97,125 102,810	f_3 [Hz] 87,555 89,473 92,620 96,916 102,255 108,511 115,554 75,564 131,499 140,189 149,245 158,600 168,202		<i>f</i> ₂ [Hz] 54,092 55,716 58,256 61,527 69,605 74,171 78,985 84,000 89,183 94,510 99,963 105,526	<i>f</i> ₃ [Hz] 96,322 98,084 100,979 104,944 109,894 115,729 122,338 129,613 137,451 145,762 154,468 163,504 172,816

relative amplitude of the displacements u_x , u_r and u_s , as showed in the following section.

Table 2

Amplitude ratios for $m \le 10$ and n=6 (a=3 in ≈ 76 mm, l=12 in ≈ 305 mm, h=0.01 in = 0.254 mm, $\rho = 0.283$ lb/in³ ≈ 7833 kg/m³, $E=30^{*}10^{6}$ psi ≈ 207 kN/mm², $\nu = 0.3$).

	m=1		<i>m</i> =2		<i>m</i> =3		m=4		<i>m</i> =5		
	A_x/A_r	A_s/A_r	A_x/A_r	A_s/A_r	A_x/A_r	A_s/A_r	A_x/A_r	A_s/A_r	A_x/A_r	A_s/A_r	
f_1	0.06	0.17	0.07	0.17	0.09	0.17	0.08	0.18	0.09	0.16	
f_2	29.00	3.28	13.68	3.43	9.46	3.86	7.69	4.21	6.66	4.77	
f_3	1.24	6.09	2.19	6.33	3.32	6.70	4.68	7.19	6.23	7.74	
	<i>m</i> =6		m=7		<i>m</i> =8		m=9		m=10		
	A _x /A _r	A_s/A_r	A _x /A _r	A_s/A_r	A _x /A _r	A _s /A _r	A _x /A _r	A _s /A _r	A _x /A _r	A_s/A_r	
f_1	0.07	0.18	0.08	0.15	0.06	0.17	0.07	0.13	0.05	0.15	
f2	6.17	5.27	5.86	5.99	5.78	6.67	5.74	7.56	5.84	8.44	
f_3	8.03	8.38	9.98	8.99	12.16	9.69	14.44	10.28	16.90	10.95	



Table 1 shows the frequencies f_1 , f_2 and f_3 for a cylinder having the same geometric, physical and mechanical characteristics of those used by other authors [7,8,12]. It is interesting to note that the f_1 frequencies are smaller, by one or two orders of magnitude, than frequencies f_2 and f_3 . These results are in keeping with previous studies [7,8,12]. Furthermore, f_2 and f_3 increase monotonically with an increase in the number of n and m, which is in line with the results from the free vibrations of beams and plates, where the natural frequencies increase with the complexity of the waveforms. On the contrary, for fixed m and variable n, the f_1 frequencies show a minimum. The value of *n* for which f_1 is minimum grows as *m* increases. Additionally, at fixed n, the f_1 frequencies increase monotonically with *m* if n < 12, while showing a minimum for $n \ge 12$. The seemingly anomalous trend of the f_1 frequencies, which first decrease and then increase with n, was first observed by Arnold and Warburton [6] who, in the case of freely supported ends, were able to explain the phenomenon



Fig. 5. Comparison between the f_1 natural frequencies calculated with the present model and other results, for $m \le 4$ and $n \le 14$ (a=3 in ≈ 76 mm, l=12 in ≈ 305 mm, h=0.01 in=0.254 mm, $\rho=0.283$ lb/in³ ≈ 7833 kg/m³, $E=30^{\circ}10^{6}$ psi ≈ 207 kN/mm², $\nu=0.3$).

by considering the strain energy associated with bending and stretching of the reference surface.

Table 2 shows an example of the amplitude ratios (28) calculated for $m \le 10$ and for n=6. Similar trends are obtained for other values of n. These results indicate that, at the lowest natural f_1 frequency, the predominant amplitude is A_r and the motion associated with this frequency is, therefore, mostly radial. This mode of free vibration is then called transverse mode. Conversely, at frequencies f_2 and f_3 , longitudinal motion and the circumferential motion, respectively, prevail for low values of m, while as m increases, the two components of motion associated with f_2 is usually referred to as longitudinal mode and that associated with f_3 is called circumferential mode.

In the literature [6–13], particular attention was devoted to the study of the f_1 frequencies because of their greater importance to the resonance problems.

To check the validity of the model presented in this study, the calculated f_1 frequencies have been compared as a first step with the results of FEM modal analysis conducted by the authors. The FEM analysis was realized in ANSYS 14 using 5856 SHELL181 linear elements. This level of discretization was chosen after a convergence analysis that allowed the authors to assess the modal analysis results when decreasing the average size of the element. Successively, the model was validated against experimental data of Koval and Cranch [7] and versus results of other four models of literature: two numerical, i.e. Xing et al. [12] and Smith and Haft [8], and two analytical, i.e. Koval and Cranch [7] and Wang and Lai [10]. Fig. 5 shows these comparisons for the cases $m \le 4$ and $n \le 14$. As regards the Wang and Lai model, data were calculated

by the authors of the current work because those reported in [10] referred to a cylinder with different geometric and mechanical characteristics.

At a first glance, it is evident that the present model, the FEM analysis and the two numerical models are in good agreement both between themselves and with the experimental data, for all the investigated mode shapes; moreover the trends of the two numerical methods seem indistinguishable from one another. On the contrary the two analytical models part from other trends and become inaccurate for small values of *n*, as the same authors of the two models admit.

In light of the above, in the next steps, in order to quantify the percentage differences between the various results but also to reduce the number of possible comparisons only the most relevant results were taken into account, i.e. the mode shapes with $n \le 8$. Moreover only the Wang and Lai analytical model and the Xing et al. numerical model were considered. The first, in effect, proved to be more accurate than Koval and Cranch model, while the second has been chosen since it uses the same indefinite equations of motion of the present paper but, using numerical methods of resolution, gets the "exact" solutions. This inducted the authors to consider these latter results, together with the experimental data of Koval and Cranch, as benchmark for assessing the accuracy of the present model. Tables 3 and 4 report these further outcomes. They show that the maximum error of the present model respect to the experimental data is less than 17% (for m=1, n=3) while the discrepancy respect to Xing et al. exact solutions is within a maximum of 10% (for m=3, n=8). However, it is worth noting that the maximum difference between the Xing et al. exact solutions and the experimental data is at 13% (for m = 1, n = 3). On the other

Table 3

Comparison of f_1 frequencies [Hz] from present model with other alternative studies for $m \le 4$ and $n \le 8$, (a=3 in ≈ 76 mm, l=12 in ≈ 305 mm, h=0.01 in =0.254 mm, $\rho=0.283$ lb/in³ ≈ 7833 kg/m³, $E=30*10^6$ psi ≈ 207 kN/mm², $\nu=0.3$), n.a.=not available.

1 2 3 4 5 6 7 8 1 Analytical Present work Koval and Cranch Xing et al. 3653 3425 2017 1192 772 564 501 548 668 Numerical Xing et al. 3425 1917 1154 764 580 538 598 773 FEM Present work 3425 1917 1154 764 580 538 597 721 FEM Present work 3427 1918 1163 770 584 542 607 748 Roval and Cranch n.a. n.a. n.a. 1025 700 559 525 587 720 2 Analytical Present work 6379 4033 2614 1776 1274 980 839 823 Numerical Xing et al. 6412 3905 2538 1753 1287 1022 907 911 FEM Present work 5893 <th>т</th> <th>Method</th> <th></th> <th colspan="9">n</th>	т	Method		n								
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Numerical Xing et al. 3425 1917 1154 764 580 538 598 723 FEM Present work 3439 1928 1163 770 584 542 607 743 Experimental Koval and Cranch n.a. n.a. 1025 700 559 525 587 720 2 Analytical Present work 6379 4033 2614 1776 1274 980 839 823 Mumerical Koval and Cranch n.a. n.a. 4365 2515 1645 1197 987 940 Wang and Lai 7683 4824 3050 2025 1434 1103 953 939 Numerical Xing et al. 6412 3905 2538 1753 1287 1022 907 911 FEM Present work 5893 3932 2560 1772 1304 1037 924 935 Analytical Present work <td></td> <td></td> <td>Wang and Lai</td> <td>4811</td> <td>2452</td> <td>1356</td> <td>847</td> <td>615</td> <td>552</td> <td>605</td> <td>728</td>			Wang and Lai	4811	2452	1356	847	615	552	605	728	
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Koval and Cranch n.a. n.a. flag flag <thlig< th=""> flag flag <</thlig<>	2	Analytical	Present work	6379	4033	2614	1776	1274	980	839	823	
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Smith 6423 3905 2538 1753 1287 1022 907 911 FEM Present work 5893 3932 2560 1772 1304 1037 924 935 Koval and Cranch n.a. n.a. n.a. 1620 1210 980 838 900 3 Analytical Present work 7904 5669 4011 2892 2146 1651 1335 1162 3 Analytical Present work n.a. n.a. n.a. 8551 4921 3193 2256 1721 1434 Wang and Lai 9120 6656 4695 3348 2461 1889 1538 1355 Numerical Xing et al. 8493 5841 4052 2920 2191 1720 1431 1287 FEM Present work 8026 5893 4097 2959 2227 1752 1462 1321 Experimental Koval and Cranch n.a. n.a. n.a. n.a. n.a. 1650 1395 1		Numerical	Xing et al.	6412	3903	2537	1752	1287	1022	907	911	
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4 Analytical Present work Koval and Cranch 8639 6834 5205 3960 3052 2400 1940 1631 Koval and Cranch n.a. n.a. 14,135 8133 5267 3695 2759 2190 Mang and Lai 9774 7889 6053 4597 3529 2771 2251 1917 Numerical Xing et al. 9420 7299 5444 4102 3167 2518 2076 1797 Smith n.a. 7303 5447 4104 3168 2516 2076 1797 FEM Present work 9479 7370 5512 4166 3227 2574 2130 1850 Experimental Koval and Cranch n.a. n.a. n.a. n.a. n.a. n.a. n.a. 166 3227 2574 2130 1850		Experimental	Koval and Cranch	n.a.	n.a.	n.a.	n.a.	n.a.	1650	1395	1350	
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Wang and Lai97747889605345973529277122511917NumericalXing et al.94207299544441023167251820771797Smithn.a.7303544741043168251620761797FEMPresent work94797370551241663227257421301850ExperimentalKoval and Cranchn.a.n.a.n.a.n.a.n.a.n.a.19601765		, , , , , , , , , , , , , , , , , , ,	Koval and Cranch	n.a.	n.a.	14,135	8133	5267	3695	2759	2190	
Numerical Xing et al. 9420 7299 5444 4102 3167 2518 2077 1797 Smith n.a. 7303 5447 4104 3168 2516 2076 1797 FEM Present work 9479 7370 5512 4166 3227 2574 2130 1850 Experimental Koval and Cranch n.a. n.a. n.a. n.a. n.a. n.a. 1960 1765			Wang and Lai	9774	7889	6053	4597	3529	2771	2251	1917	
Smithn.a.7303544741043168251620761797FEMPresent work94797370551241663227257421301850ExperimentalKoval and Cranchn.a.n.a.n.a.n.a.n.a.n.a.19601765		Numerical	Xing et al.	9420	7299	5444	4102	3167	2518	2077	1797	
FEM Present work 9479 7370 5512 4166 3227 2574 2130 1850 Experimental Koval and Cranch n.a. n.a. n.a. n.a. n.a. n.a. 1960 1765			Smith	n.a.	7303	5447	4104	3168	2516	2076	1797	
Experimental Koval and Cranch n.a. n.a. n.a. n.a. n.a. n.a. n.a. 1960 1765		FEM	Present work	9479	7370	5512	4166	3227	2574	2130	1850	
		Experimental	Koval and Cranch	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	1960	1765	

Table 4

Comparison of the percentage errors on the f_1 frequencies for $m \le 4$ and $n \le 8$, (a=3 in ≈ 76 mm, l=12 in ≈ 305 mm, h=0.01 in =0.254 mm, $\rho=0.283$ lb/in³ ≈ 7833 kg/m³, $E=30^{\circ}10^{\circ}$ psi ≈ 207 kN/mm², $\nu=0.3$), n.a.=not available.

m Comparison		n									
		1	2	3	4	5	6	7	8		
1	Present vs experimental	n.a.	n.a.	16.3%	10.2%	0.9%	- 4.6%	- 6.6%	- 7.2%		
	Present vs Xing et al.	6.7%	5.2%	3.3%	1.0%	-2.8%	-6.9%	- 8.3%	- 7.6%		
	Wang and Lai vs experimental	n.a.	n.a.	32.3%	20.9%	10.0%	5.2%	3.0%	1.0%		
	Wang and Lai vs Xing et al.	40.5%	27.9%	17.5%	10.8%	6.0%	2.6%	1.1%	0.6%		
	Xing et al. vs experimental	n.a.	n.a.	12.6%	9.1%	3.8%	2.5%	1.9%	0.4%		
2	Present vs experimental	n.a.	n.a.	n.a.	9.6%	5.3%	0.0%	0.1%	-8.5%		
	Present vs Xing et al.	- 0.5%	3.3%	3.0%	1.4%	- 1.0%	-4.1%	- 7.5%	-9.6%		
	Wang and Lai vs experimental	n.a.	n.a.	n.a.	25.0%	18.5%	12.6%	13.7%	4.3%		
	Wang and Lai vs Xing et al.	19.8%	23.6%	20.2%	15.6%	11.4%	8.0%	5.0%	3.0%		
	Xing et al. vs experimental	n.a.	n.a.	n.a.	8.1%	6.4%	4.3%	8.2%	1.2%		
3	Present vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	0.1%	-4.3%	-14.0%		
	Present vs Xing et al.	– 6.9%	- 2.9%	- 1.0%	— 1.0%	- 2.0%	- 4.0%	-6.7%	-9.7%		
	Wang and Lai vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	14.5%	10.2%	0.4%		
	Wang and Lai vs Xing et al.	7.4%	14.0%	15.9%	14.6%	12.3%	9.8%	7.4%	5.3%		
	Xing et al. vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	4.2%	2.6%	-4.7%		
4	Present vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	- 1.0%	- 7.6%		
	Present vs Xing et al.	– 8.3%	-6.4%	4.4%	— 3.5%	— 3.6%	- 4.7%	- 6.6%	- 9.2%		
	Wang and Lai vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	14.9%	8.6%		
	Wang and Lai vs Xing et al.	3.8%	8.1%	11.2%	12.1%	11.4%	10.1%	8.4%	6.7%		
	Xing et al. vs experimental	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	6.0%	1.8%		

hand, it is also to be considered that the disagreement between theory and experiments could be partly due to the imperfect clamping of the experimental specimens as well as to the unavoidable measurement error.

As regards the Wang and Lai analytical model, the maximum error is at 33% (for m=1, n=3) respect to the experimental data and at 41% (for m=1, n=1) versus Xing *et al.*

Finally, with reference to the lowest experimental natural frequency, properly identified by all models for m=1 and n=6, the present model gives an underestimation of 4.6%, Xing et al. an overestimation of 2.5% and Wang and Lai an overestimation of 5.2%.

From the analysis of the above results, it can be concluded that the presented model is only a bit less accurate of the exact solutions found numerically, also for those mode shapes for which the other analytical models, more or less, fail. Moreover the present model is the only one that has slightly underestimated the lowest natural frequency and this could result in the advantage of safely identifying the first resonance frequency of the real physical system. Lastly, the lower accuracy of the present model respect to the numerical ones, is widely compensated by its much greater ease of use and by its low computational cost, without iterative calculations and without problems of convergence of the solution.

5. Conclusion

In this paper, a new mathematical model to calculate the natural frequencies of isotropic thin-walled circular cylindrical shells with clamped edges was presented.

The joint use of Hamilton's principle and of a solving technique similar to Rayleigh's method, as well as of a proper methodology for the derivation of the eigenfunctions, allows for an explicit closed-form solution that combines good precision with ease of calculation: given the geometric and mechanical characteristics of the cylinder, it carefully provides the natural frequencies via a sequence of explicit algebraic equations. Other models present in the literature obtain a little higher accuracy but via numerical resolutions of the differential equations of motion, with the related complexity of implementation and of solution convergence. Other analytical models have ease of calculation comparable to the present model but fail for a small value of circumferential waves.

A comparative analysis with experimental and numerical data from the literature showed that the maximum error respect to the exact solutions is less than 10% for all the comparable mode shapes and less than 5%, on the safe side, respect to the experimental data for the lowest natural frequency.

Therefore the advantage of this novel model respect to the others consists in a best balance between simplicity and accuracy resulting an ideal tool for engineers who design such shells structures.

Extensions of the present approach for different boundary conditions and for the case of rotating shells are under consideration. The real constraints are yielding, and the use of proper suspension systems could have a beneficial effect on rotor hysteretic instability [30,31]. Furthermore, when shells of revolutions rotate, it is necessary to take into account the Coriolis and centrifugal accelerations as well as the hoop tension due to angular velocities in the differential equations of motion. These effects have significant influence on the dynamic behaviour of rotating shells, and their structural frequency characteristics are qualitatively altered [32–34].

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Appendix

In general, the displacement of a point in a thin shell is a function of the position and of the time, i.e.

$$u = u(x, \theta, t)$$

however, in order to find approximate solutions of the indefinite equations of motion, analogously to other problems regarding vibrations of continuous systems, it is convenient to write each eigenfunction in the form

$u_{\dots} = A_{\dots} \cdot f_{\dots}(x) \cdot g_{\dots}(\theta) \cdot \cos \omega t$

The clamped-clamped boundary conditions require (see Eqs. (8) and (2.2)):

$$\begin{cases} u_x = u_s = u_r = 0\\ \frac{\partial u_r}{\partial x} = \frac{\partial u_r}{\partial \theta} = 0 & \text{for} \setminus x = 0 \text{ and} \setminus x = 1 \end{cases}$$
(A.1)

while the mutual orthogonality conditions require:

 $\begin{cases} \int_V u_r u_x dV = 0\\ \int_V u_r u_s dV = 0 \end{cases}$

where V is the volume of the cylinder, and so

$$\begin{cases} \int_0^l f_r(x) f_x(x) dx \int_0^{2\pi} g_r(\theta) g_x(\theta) d\theta = 0\\ \int_0^l f_r(x) f_s(x) dx \int_0^{2\pi} g_r(\theta) g_s(\theta) d\theta = 0 \end{cases}$$
(A.2)

Considering that the shape of the circumferential waves is independent of the boundary conditions while the shape of the longitudinal half-waves depends on boundary conditions and is similar to the flexural vibrations of $g_r(\theta) = \cos(n\theta)$ beams subject to the same constraints [10,13], for the radial displacement u_r , it is suitable to chose and $f_r(x)$ similar to the eigenfunctions of the beam subject to the same constraints. As regards the functions $g_{\dots}(\theta)$ and $f_{\dots}(x)$ of the other displacements, u_x and u_s , it easy to see that both the boundary conditions and the mutual orthogonality conditions result identically satisfied if one puts

 $f_x(x) \propto \frac{d}{dx} f_r(x)$

$$g_x(\theta) \propto g_r(\theta)$$

 $f_s(x) \propto f_r(x)$

$$g_s(\theta) \propto \frac{d}{d\theta} g_r(\theta)$$

and therefore:

$$\begin{cases} u_x = A_x \cdot \frac{d}{dx} f_r(x) \cdot \cos(n\theta) \cdot \cos \omega t \\ u_s = A_s \cdot f_r(x) \cdot \sin(n\theta) \cdot \cos \omega t \\ u_r = A_r \cdot f_r(x) \cdot \cos(n\theta) \cdot \cos \omega t \end{cases}$$
(A.3)

$$\begin{cases} \frac{\partial u_r}{\partial x} = A_r \cdot \frac{d}{dx} f_r(x) \cdot \cos(n\theta) \cdot \cos\omega t \\ \frac{\partial u_r}{\partial \theta} = -n \cdot A_r \cdot f_r(x) \cdot \sin(n\theta) \cdot \cos\omega t \end{cases}$$
(A.4)

In this way, all the functions (A.3) and (A.4) are proportional to f_r or to $\frac{df_r}{dx}$ and, being f_r the eigenfunction of the clamped–clamped beam, $f_r = 0$ and $\frac{df_r}{dx} = 0$ at either end, and consequently the boundary conditions (A.1) result satisfied.

Moreover, the mutual orthogonality conditions (A.2) reduce to

$$\begin{cases} \int_{f_r(0)}^{f_r(l)} f_r df_r \int_0^{2\pi} \left[g_r(\theta) \right]^2 d\theta = 0 \\ \int_0^l \left[f_r(x) \right]^2 dx \int_{g_r(0)}^{g_r(2\pi)} g_r dg_r = 0 \end{cases}$$
(A.5)

which are identically satisfied because the upper and the lower

integration limits in the first or in the second integral of Eq. (A.5) are equal (remember that $g_r(\theta) = \cos(n\theta)$).

As regards the most convenient form to be given to the $f_r(x)$ function, consider the following.

As well known, the mode shapes of the clamped-clamped beam are proportional to:

$$f_r(x) = (\sin \mu X - \sinh \mu X) + \Psi(\cos \mu X - \cosh \mu X)$$

where X = x/l, $\Psi = \frac{\sinh \mu - \sin \mu}{\cos \mu - \cosh \mu}$ and μ indicates one of the infinite roots of the frequency equation $\cos \mu \cosh \mu = 1$.

Therefore, substituting into Eq. (10) both the partial derivatives ∂ ... and the virtual displacements δ ... of u_x , u_s and u_r , we will have 80 addends in the first line, 80 in the second, and 112 in the third, for a total of 272 initial addends to be collected and then integrated. However, the symmetry of the boundary conditions may yield a simplified expression for $f_r(x)$ with only two addends provided that the symmetric and anti-symmetric waves are considered separately. In this way, we have 20 addends in the first line, 20 in the second, and 28 in the third, for a total of 68 initial addends to be collected and integrated.

Then, for the odd numbers m of the longitudinal half-waves, the eigenfunctions can be written as:

$$f_r(x) = \cos\mu\left(\frac{1}{2} - X\right) + \Psi\cosh\mu\left(\frac{1}{2} - X\right)$$
(A.6)

where to comply with the boundary conditions $\Psi = \frac{\sin(\mu/2)}{\sinh(\mu/2)}$ and μ must satisfy the equation

 $\tan \frac{\mu}{2} + \tanh \frac{\mu}{2} = 0$, whose roots are $\mu \approx [1.506 + (m-1)]\pi$.

For the even numbers *m* of the longitudinal half-waves Eq. (A.6) must be modified by replacing $\cos \leftarrow \rightarrow \sin$, $\cosh \leftarrow \rightarrow -\sinh$, so

$$f_r(x) = \sin \mu \left(\frac{1}{2} - X\right) - \Psi \sinh \mu \left(\frac{1}{2} - X\right)$$
(A.7)

in which ψ is the same as before but μ , this time, must satisfy the equation $\tan \frac{\mu}{2} - \tanh \frac{\mu}{2} = 0$, whose roots are $\mu \approx [2.500 + (m-2)]\pi$.

Therefore, finally, replacing Eqs. (A.6) or (A.7) into Eq. (A.3) one gets Eqs. (11) and (15) respectively.

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